

WHAT IS CLAIMED IS:

1. A work vehicle comprising:

a counter weight manufactured by casting, an outer surface thereof being formed in a substantially arc shape, the counter weight including at a lower section thereof an extended portion extending in leftward and rightward directions to have a substantially arc shape, tip ends of the extended portion and a lower part of a center section of the counter weight being provided with a lower attachment base, and an upper face thereof being provided with a canopy attachment base; and

a canopy including a roof, support members standing at left side and right side for supporting the roof, and a lower attachment member manufactured by casting for fixing lower ends of the support members, the canopy being mounted on the counter weight.

2. A work vehicle according to claim 1, wherein the center section of the counter weight is provided with an inspection hole.

3. A work vehicle according to claim 1, further comprising a spacer formed with a canopy attachment tapped hole and a counter weight attachment tapped hole, wherein the canopy is mounted on the counter weight via the spacer.

4. A work vehicle according to claim 3, wherein the spacer is provided with floor attachment sections at opposing ends thereof.

5. A work vehicle, comprising:

a counter weight;

a canopy which is mounted on the counter weight and includes a roof and left and right support members for supporting the roof; and

an operator seat on which an operator sits,

wherein the left and right support members are disposed with an interval therebetween wider than a width of the operator seat, and are positioned in lateral sides of the operator seat and at direct lateral regions or rear regions of the operator seat.

6. A work vehicle according to claim 5, wherein an engine is provided under the operator seat.
7. A work vehicle according to claim 5, wherein the canopy includes a lower attachment member which is provided at lower parts of the left and right support members and extends around a center portion of a body of the work vehicle and which is adapted to attach the canopy to the counter weight.
8. A work vehicle according to claim 5 or 6, wherein the canopy includes a lower attachment member that connects the left and right support members to each other at lower sections thereof and attaches the canopy to the counter weight.
9. A work vehicle according to claim 7, wherein the lower attachment member of the canopy is made by casting or forging.
10. A work vehicle, comprising:
 - a counter weight;
 - a canopy having a roof supported by left and right support members, and a lower attachment member provided with a lower section of the two support members; and
 - a spacer provided between the counter weight and the lower attachment member, wherein the spacer is attached to a floor on which an operator seat is provided, the spacer and the lower attachment member are fixed by a bolt, and the spacer and the counter weight are fixed by a bolt.
11. A work vehicle, comprising a counter weight including an extended portion extending in forward and lateral directions at left and right sides of a lower section of the counter weight and provided with a lower attachment base, and a canopy attachment base provided at an upper section of the counter weight,
 - wherein the counter weight is attached to a frame via the lower attachment base;
 - and a canopy is attached to the counter weight via the canopy attachment base.

12. A work vehicle according to claim 11, wherein the counter weight has a rear outer surface having a substantially arc shape face formed about a vertical axis positioned at the front side.

13. A work vehicle according to claim 11, wherein the counter weight is provided with an opening for maintenance.

14. A work vehicle according to claim 11, wherein the counter weight is made by casting.